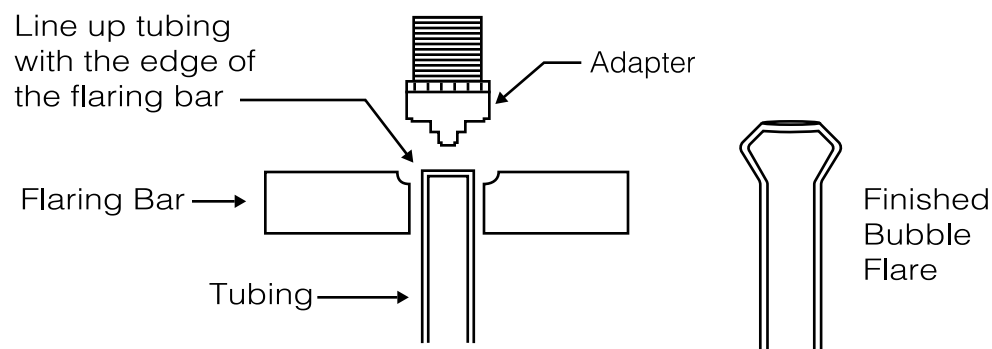




Metric Bubble Flaring Tool Set

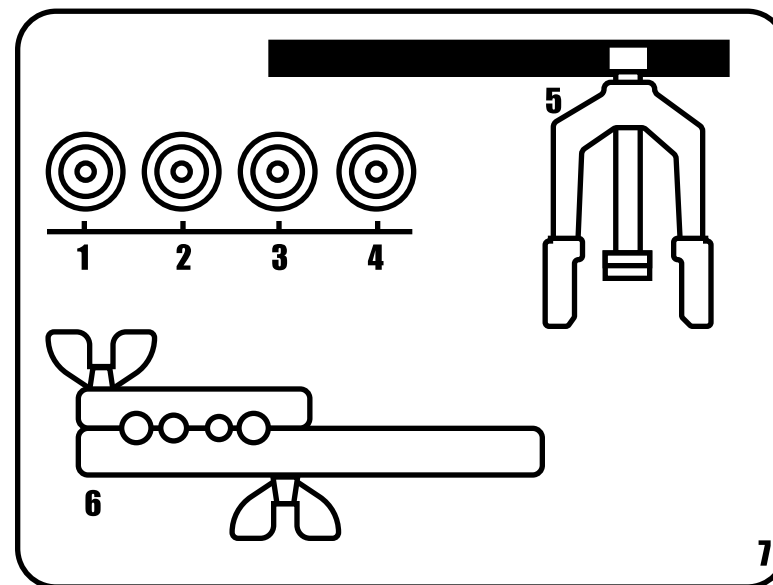
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Flaring



1. Attach the correct sized adapter on the end of the yoke screw.
2. Loosen the two wing nuts on the flaring bar.
3. Squarely cut you tubing and remove any burrs. Chamfer the outside edge with a file. Ream the inside of the tubing so the adapter fits freely.
4. Insert the tubing into the proper sized hole on the flaring bar. Slide the tubing up until it is even with the top of the flaring bar.
5. Tighten the wing nut closest to the tube first, then tighten the other one. Tighten the wing nuts securely until the tube doesn't slip.
6. Slide yoke over the bar and line up the flaring adapter with the tubing.
7. Turn the yoke clockwise to lock it into place. Hold in place.
8. Screw down the center screw until it goes into the tubing. Make sure the adapter is centered in the tubing. Begin tightening down the adapter until the ridge of the adapter rests on the flaring bar
9. To remove, reverse the center screw, loosen the wing nuts, and remove the finished flared tubing.

Included in kit



- | | |
|---------------------|----------------------------|
| 1. 4.75mm | } Set of 4 Adapters |
| 2. 6mm | |
| 3. 8mm | |
| 4. 10mm | |
| 5. Yoke | |
| 6. Bar | |
| 7. Blow Molded Case | |