

**ECS TUNING**

CUSTOMIZE YOUR SOUND

Build your own MK5 or MK6 GTI exhaust system from Steve Petty Motorsports



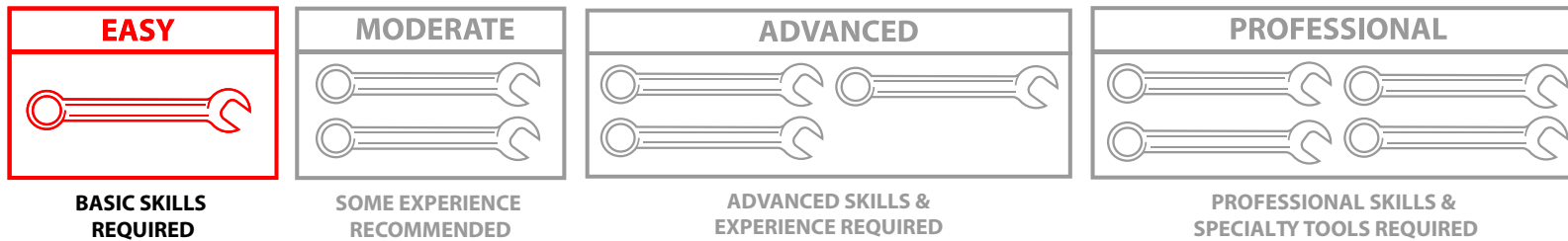
Proper service and repair procedures are vital to the safe, reliable operation of all motor vehicles as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the vehicle or compromise its safety.

## INTRODUCTION

### Steve Petty Motorsports Modular Exhaust Systems - MK5 GTI, MK6 GTI, MK6 Golf R

Steve Petty Motorsports exhaust systems are the ultimate way to build your system for performance and sound:

- You decide how to build your system - for the street or for the track
- Completely modular systems offer multiple options for every car
- Fully adaptable to use your stock downpipe and catalytic converter or stock rear section
- Custom design the sound you are looking for
- Superb fit and easy installation
- Easily switch between street and track systems



Looking to upgrade the performance and sound of the exhaust system on your MK5 or MK6 GTI or MK6 Golf R? Look no further. At ECS Tuning, you can custom design a high quality Steve Petty Motorsports exhaust system for your car. The completely modular design allows you to build the system at your pace. Build it all at once, build just the front section and add the rear later, build just the rear section and add the front later, or get different options for your car and easily switch between street and track systems. Constructed of corrosion resistant stainless steel and manufactured to exacting quality standards, these modular systems are designed for easy installation and adaptability. Follow along with us through this guide and design the ultimate exhaust system for your car. Thank you for your interest in a Steve Petty Motorsports exhaust system. We appreciate your business!

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## USING THIS GUIDE

Begin on [Page 4](#) and read the description of all of the Steve Petty Motorsports exhaust system components. Then, once you have learned about all the components and their functions, continue on [Page 14](#) to build your own custom exhaust system! Once you have built your exhaust system, find your system component list and part numbers, beginning on [Page 16](#).

## STEVE PETTY MOTORSPORTS EXHAUST SYSTEM COMPONENTS

### Downpipe

The downpipe must be built to handle the intense heat of the exhaust coming directly from the engine, and also include a provision to allow for engine movement without transferring the motion to the remainder of the exhaust system underneath the vehicle. These downpipes from Steve Petty Motorsports will increase system diameter and flow.



#### Technical Specifications

- Aircraft Grade T304 Stainless Steel
- Heavy Duty Mounting Flange
- Standard O2 Provisions and Fittings
- Robotically Pulsed TIG Welds
- Brushed Matte Finish
- Ported and Polished Flow Matched Connections
- Precision Fit Hanger Brackets
- Corrugated Flex Section with Stainless Steel Reinforced Webbing

## STEVE PETTY MOTORSPORTS EXHAUST SYSTEM COMPONENTS

### High Flow Cat

The catalytic converter, essential for maintaining emissions requirements, can be a major restriction on a stock exhaust system. These high flow catalytic converters from Steve Petty Motorsports feature a 200 cell metallic construction to keep emissions in spec.



#### Technical Specifications

- Aircraft Grade T304 Stainless Steel
- Standard O2 Provisions and Fittings
- Robotically Pulsed TIG Welds
- Brushed Matte Finish
- Ported and Polished Flow Matched Connections

## STEVE PETTY MOTORSPORTS EXHAUST SYSTEM COMPONENTS

### Resonated J-Pipe

The J-pipe is the connecting piece between the high flow converter and the mid section. An exhaust resonator, through the use of opposing sound waves, will dampen and tune exhaust noise with very little effect on exhaust flow. This resonated J-pipe from Steve Petty Motorsports is one of the finest available.



#### Technical Specifications

- Aircraft Grade T304 Stainless Steel
- Robotically Pulsed TIG Welds
- Brushed Matte Finish
- Precision Fit Hanger Brackets
- Ported and Polished Flow Matched Connections

## STEVE PETTY MOTORSPORTS EXHAUST SYSTEM COMPONENTS

### Non-Resonated J-Pipe

The J-pipe is the connecting piece between the high flow converter and the mid section. This non-resonated J-pipe from Steve Petty Motorsports leaves no possibility for restriction and allows the natural sound of your engine through completely undisturbed.



#### Technical Specifications

- Aircraft Grade T304 Stainless Steel
- Robotically Pulsed TIG Welds
- Brushed Matte Finish
- Precision Fit Hanger Brackets
- Ported and Polished Flow Matched Connections

## STEVE PETTY MOTORSPORTS EXHAUST SYSTEM COMPONENTS

### Street Mid-Section

The street mid section from Steve Petty Motorsports incorporates a built in high flow muffler which will give you one of three results: Noise dampening when used with track pipes, a more tuned sound when used in conjunction with the resonated J-pipe, and its own unique tuned performance sound when used in conjunction with the resonated J-pipe and axle back mufflers.

#### Technical Specifications

- Aircraft Grade T304 Stainless Steel
- Robotically Pulsed TIG Welds
- Brushed Matte Finish
- Precision Fit Hanger Brackets
- Ported and Polished Flow Matched Connections





## STEVE PETTY MOTORSPORTS EXHAUST SYSTEM COMPONENTS

### Track Mid-Section

The track mid section from Steve Petty Motorsports leaves no possibility for restriction, offering maximum flow and minimum disruption in the natural sound of your engine.

#### Technical Specifications

- Aircraft Grade T304 Stainless Steel
- Robotically Pulsed TIG Welds
- Brushed Matte Finish
- Precision Fit Hanger Brackets
- Ported and Polished Flow Matched Connections



## STEVE PETTY MOTORSPORTS EXHAUST SYSTEM COMPONENTS

### Axle Back w/Mufflers

The finishing touch to your exhaust system, this axle back section from Steve Petty Motorsports incorporates built in high flow muffler(s) which will give you one of three results: Noise dampening when used with track pipes, a more tuned sound when used in conjunction with the resonated J-pipe, and its own unique tuned performance sound when used in conjunction with the resonated J-pipe and the street mid section.



#### Technical Specifications

- Aircraft Grade T304 Stainless Steel
- Robotically Pulsed TIG Welds
- Brushed Matte Finish
- Precision Fit Hanger Brackets
- Ported and Polished Flow Matched Connections
- Highly Polished Stainless Steel Exhaust Tips

## STEVE PETTY MOTORSPORTS EXHAUST SYSTEM COMPONENTS

### Axle Back w/o Mufflers

The finishing touch to your exhaust system, this axle back section from Steve Petty Motorsports leaves no possibility for restriction, offering maximum flow and minimum sound disruption.



#### Technical Specifications

- Aircraft Grade T304 Stainless Steel
- Robotically Pulsed TIG Welds
- Brushed Matte Finish
- Precision Fit Hanger Brackets
- Ported and Polished Flow Matched Connections
- Highly Polished Stainless Steel Exhaust Tips

## STEVE PETTY MOTORSPORTS EXHAUST SYSTEM COMPONENTS

### Reducer

This Reducer allows you to install the Steve Petty Motorsports high flow down pipe and catalytic converter on your MK5 or MK6 GTI and connect to your original exhaust system. Since the Steve Petty Motorsports exhaust system is completely modular, future upgrades are simple, and you can easily swap this reducer with a J-pipe and continue to build your custom Steve Petty Motorsports exhaust system in the rear.



### Technical Specifications

- Aircraft Grade T304 Stainless Steel
- Robotically Pulsed TIG Welds
- Brushed Matte Finish
- Ported and Polished Flow Matched Connections

## STEVE PETTY MOTORSPORTS EXHAUST SYSTEM COMPONENTS

### Cat Back Adapter

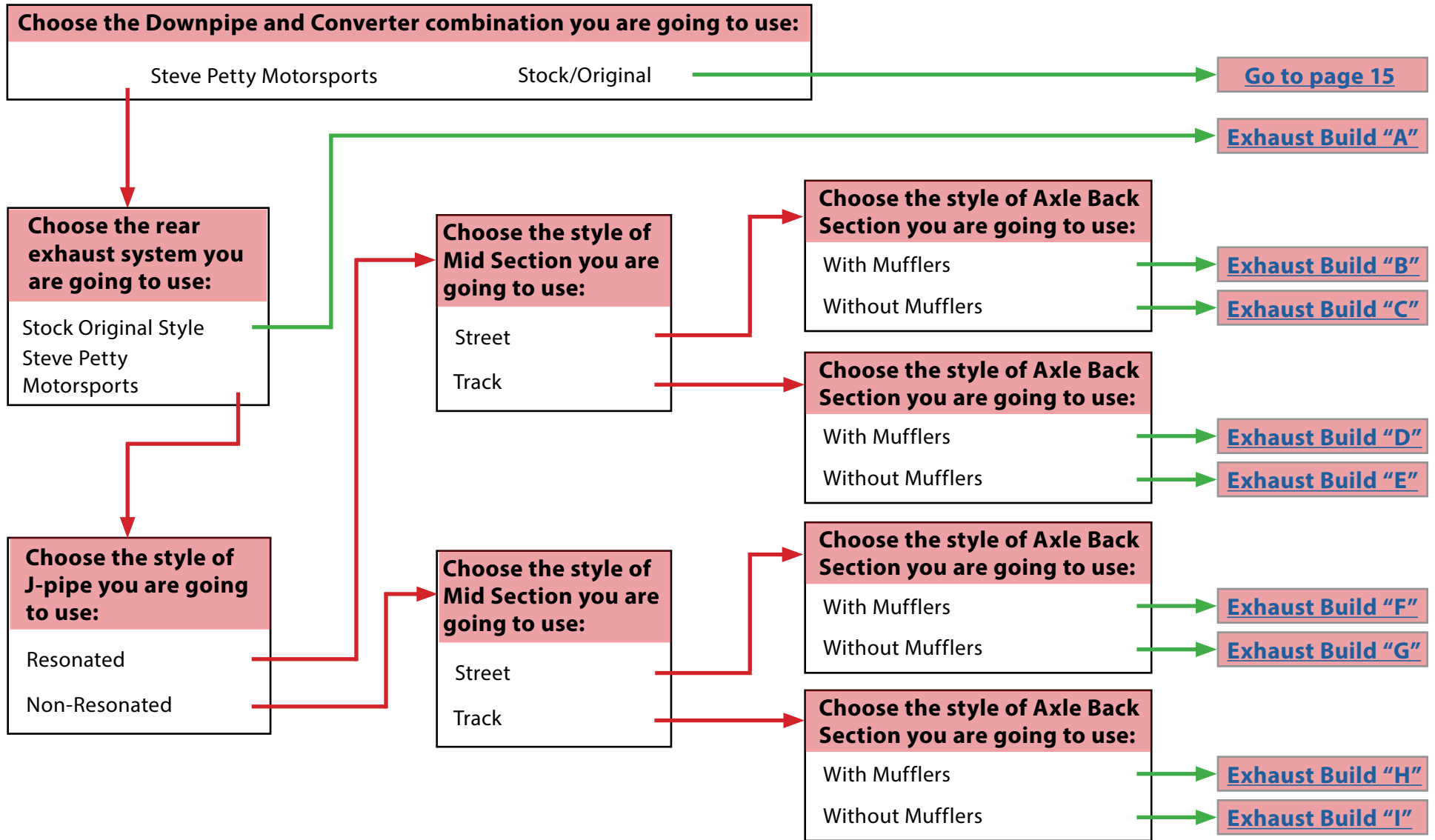
The Cat Back Adapter from Steve Petty Motorsports allows you to use the original downpipe and converter on your MK5 or MK6 GTI and connect to a modular Steve Petty Motorsports exhaust system in the rear. It locates the system perfectly so you can easily upgrade to a Steve Petty Motorsports high flow downpipe and converter in the future.



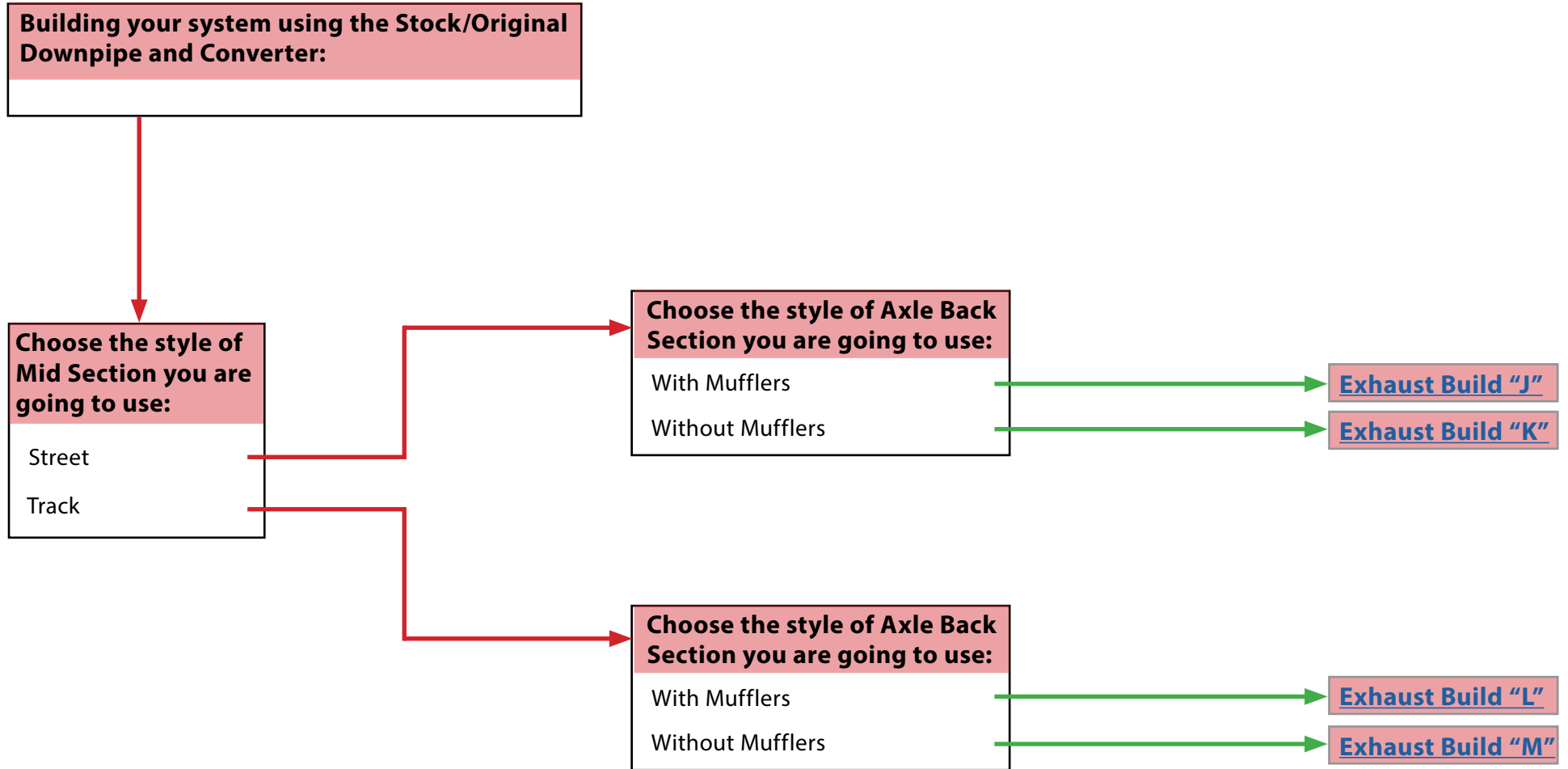
#### Technical Specifications

- Aircraft Grade T304 Stainless Steel
- Robotically Pulsed TIG Welds
- Brushed Matte Finish
- Precision Fit Hanger Brackets
- Ported and Polished Flow Matched Connections

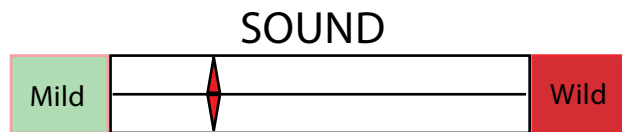
# BUILDING YOUR STEVE PETTY MOTORSPORTS EXHAUST SYSTEM



# BUILDING YOUR STEVE PETTY MOTORSPORTS EXHAUST SYSTEM



## EXHAUST BUILD "A"



**Required Components:**

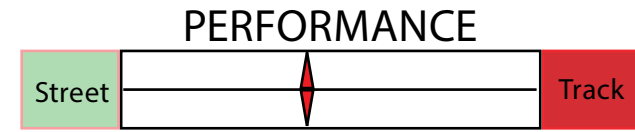
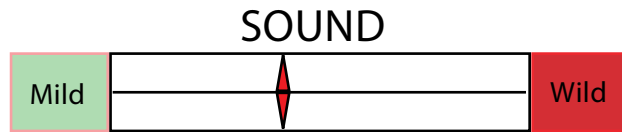
**Part Numbers:**

	MK5 GTI	MK6 GTI
(1) Steve Petty Motorsports Downpipe .....	<a href="#">ES#2855996</a>	<a href="#">ES#2855996</a>
(1) Steve Petty Motorsports High Flow Catalytic Converter .....	<a href="#">ES#2855998</a>	<a href="#">ES#2855998</a>
(1) Steve Petty Motorsports Reducer .....	<a href="#">ES#2856001</a>	<a href="#">ES#2856001</a>
(1) Downpipe Gasket .....	<a href="#">ES#9332</a>	<a href="#">ES#9332</a>
(2) Steve Petty Motorsports Exhaust Clamps.....	<a href="#">ES#2855994</a>	<a href="#">ES#2855994</a>
(1) Exhaust Clamp for Reducer to Original Exhaust System.....	<a href="#">ES#2015539</a>	<a href="#">ES#2015539</a>

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## EXHAUST BUILD "B"



### Required Components:

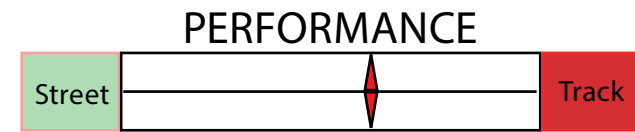
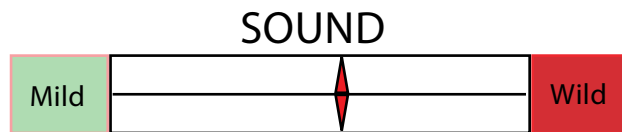
(1) Steve Petty Motorsports Downpipe .....	<a href="#">ES#2855996</a> .....	<a href="#">ES#2855996</a>
(1) Steve Petty Motorsports High Flow Catalytic Converter .....	<a href="#">ES#2855998</a> .....	<a href="#">ES#2855998</a>
(1) Steve Petty Motorsports Resonated J-Pipe .....	<a href="#">ES#2855999</a> .....	<a href="#">ES#2855999</a>
(1) Steve Petty Motorsports Street Mid Section .....	<a href="#">ES#2857625</a> .....	<a href="#">ES#2857625</a>
(1) Steve Petty Motorsports Axle Back Section with Mufflers .....	<a href="#">ES#2857661</a> .....	<a href="#">ES#2857647</a>
(1) Downpipe Gasket .....	<a href="#">ES#9332</a> .....	<a href="#">ES#9332</a>
(4) Steve Petty Motorsports Exhaust Clamps .....	<a href="#">ES#2855994</a> .....	<a href="#">ES#2855994</a>

### Part Numbers:

MK5 GTI                      MK6 GTI

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## EXHAUST BUILD "C"



### Required Components:

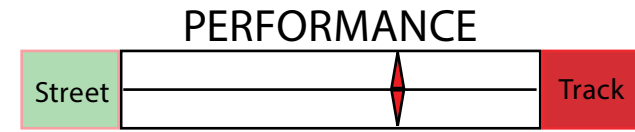
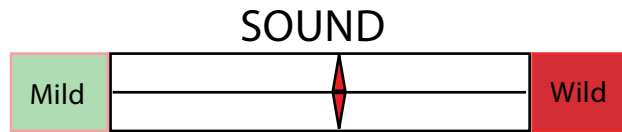
(1) Steve Petty Motorsports Downpipe .....	<a href="#">ES#2855996</a> .....	<a href="#">ES#2855996</a>
(1) Steve Petty Motorsports High Flow Catalytic Converter .....	<a href="#">ES#2855998</a> .....	<a href="#">ES#2855998</a>
(1) Steve Petty Motorsports Resonated J-Pipe .....	<a href="#">ES#2855999</a> .....	<a href="#">ES#2855999</a>
(1) Steve Petty Motorsports Street Mid Section .....	<a href="#">ES#2857625</a> .....	<a href="#">ES#2857625</a>
(1) Steve Petty Motorsports Axle Back Section without Mufflers .....	<a href="#">ES#2857658</a> .....	<a href="#">ES#2857655</a>
(1) Downpipe Gasket .....	<a href="#">ES#9332</a> .....	<a href="#">ES#9332</a>
(4) Steve Petty Motorsports Exhaust Clamps.....	<a href="#">ES#2855994</a> .....	<a href="#">ES#2855994</a>

### Part Numbers:

MK5 GTI                      MK6 GTI

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## EXHAUST BUILD "D"



**Required Components:**

(1) Steve Petty Motorsports Downpipe .....	<a href="#">ES#2855996</a> .....	<a href="#">ES#2855996</a>
(1) Steve Petty Motorsports High Flow Catalytic Converter .....	<a href="#">ES#2855998</a> .....	<a href="#">ES#2855998</a>
(1) Steve Petty Motorsports Resonated J-Pipe .....	<a href="#">ES#2855999</a> .....	<a href="#">ES#2855999</a>
(1) Steve Petty Motorsports Track Mid Section .....	<a href="#">ES#2857642</a> .....	<a href="#">ES#2857642</a>
(1) Steve Petty Motorsports Axle Back Section with Mufflers.....	<a href="#">ES#2857661</a> .....	<a href="#">ES#2857647</a>
(1) Downpipe Gasket .....	<a href="#">ES#9332</a> .....	<a href="#">ES#9332</a>
(4) Steve Petty Motorsports Exhaust Clamps.....	<a href="#">ES#2855994</a> .....	<a href="#">ES#2855994</a>

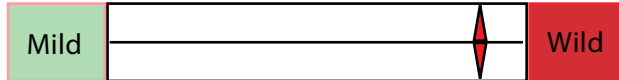
**Part Numbers:**

MK5 GTI                      MK6 GTI

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## EXHAUST BUILD "E"

### SOUND



### PERFORMANCE



#### Required Components:

(1) Steve Petty Motorsports Downpipe .....	<a href="#">ES#2855996</a> .....	<a href="#">ES#2855996</a>
(1) Steve Petty Motorsports High Flow Catalytic Converter .....	<a href="#">ES#2855998</a> .....	<a href="#">ES#2855998</a>
(1) Steve Petty Motorsports Resonated J-Pipe .....	<a href="#">ES#2855999</a> .....	<a href="#">ES#2855999</a>
(1) Steve Petty Motorsports Track Mid Section .....	<a href="#">ES#2857642</a> .....	<a href="#">ES#2857642</a>
(1) Steve Petty Motorsports Axle Back Section without Mufflers .....	<a href="#">ES#2857658</a> .....	<a href="#">ES#2857655</a>
(1) Downpipe Gasket .....	<a href="#">ES#9332</a> .....	<a href="#">ES#9332</a>
(4) Steve Petty Motorsports Exhaust Clamps.....	<a href="#">ES#2855994</a> .....	<a href="#">ES#2855994</a>

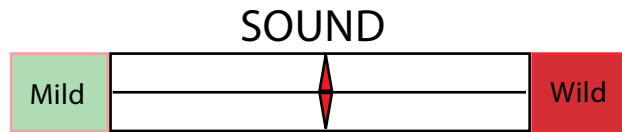
#### Part Numbers:

MK5 GTI

MK6 GTI

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## EXHAUST BUILD "F"



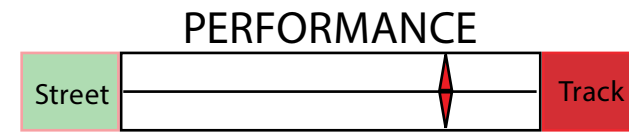
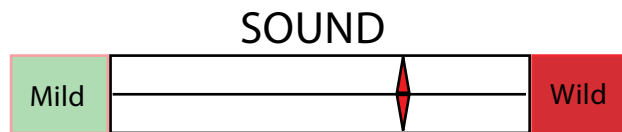
**Required Components:**

**Part Numbers:**

	MK5 GTI	MK6 GTI
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(1) Steve Petty Motorsports High Flow Catalytic Converter .....	<a href="#">ES#2855998</a>	<a href="#">ES#2855998</a>
(1) Steve Petty Motorsports Non-Resonated J-Pipe.....	<a href="#">ES#2856000</a>	<a href="#">ES#2856000</a>
(1) Steve Petty Motorsports Street Mid Section .....	<a href="#">ES#2857625</a>	<a href="#">ES#2857625</a>
(1) Steve Petty Motorsports Axle Back Section with Mufflers.....	<a href="#">ES#2857661</a>	<a href="#">ES#2857647</a>
(1) Downpipe Gasket .....	<a href="#">ES#9332</a>	<a href="#">ES#9332</a>
(4) Steve Petty Motorsports Exhaust Clamps.....	<a href="#">ES#2855994</a>	<a href="#">ES#2855994</a>

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## EXHAUST BUILD "G"



### Required Components:

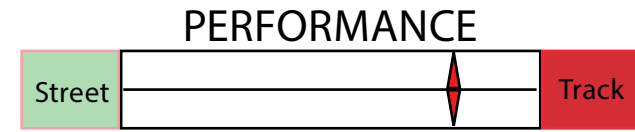
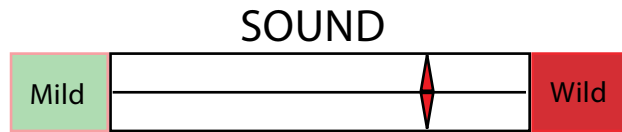
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(1) Steve Petty Motorsports High Flow Catalytic Converter .....	<a href="#">ES#2855998</a> .....	<a href="#">ES#2855998</a>
(1) Steve Petty Motorsports Non-Resonated J-Pipe.....	<a href="#">ES#2856000</a> .....	<a href="#">ES#2856000</a>
(1) Steve Petty Motorsports Street Mid Section .....	<a href="#">ES#2857625</a> .....	<a href="#">ES#2857625</a>
(1) Steve Petty Motorsports Axle Back Section without Mufflers .....	<a href="#">ES#2857658</a> .....	<a href="#">ES#2857655</a>
(1) Downpipe Gasket .....	<a href="#">ES#9332</a> .....	<a href="#">ES#9332</a>
(4) Steve Petty Motorsports Exhaust Clamps.....	<a href="#">ES#2855994</a> .....	<a href="#">ES#2855994</a>

### Part Numbers:

MK5 GTI                      MK6 GTI

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## EXHAUST BUILD "H"



### Required Components:

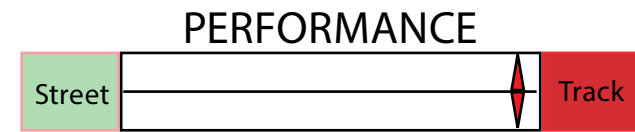
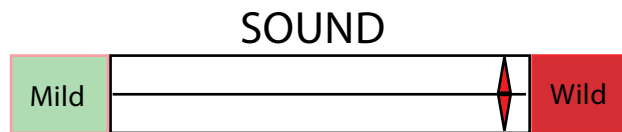
(1) Steve Petty Motorsports Downpipe .....	<a href="#">ES#2855996</a> .....	<a href="#">ES#2855996</a>
(1) Steve Petty Motorsports High Flow Catalytic Converter .....	<a href="#">ES#2855998</a> .....	<a href="#">ES#2855998</a>
(1) Steve Petty Motorsports Non-Resonated J-Pipe.....	<a href="#">ES#2856000</a> .....	<a href="#">ES#2856000</a>
(1) Steve Petty Motorsports Track Mid Section .....	<a href="#">ES#2857642</a> .....	<a href="#">ES#2857642</a>
(1) Steve Petty Motorsports Axle Back Section with Mufflers.....	<a href="#">ES#2857661</a> .....	<a href="#">ES#2857647</a>
(1) Downpipe Gasket .....	<a href="#">ES#9332</a> .....	<a href="#">ES#9332</a>
(4) Steve Petty Motorsports Exhaust Clamps.....	<a href="#">ES#2855994</a> .....	<a href="#">ES#2855994</a>

### Part Numbers:

MK5 GTI                      MK6 GTI

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## EXHAUST BUILD "1"



**Required Components:**

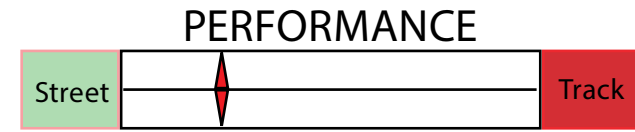
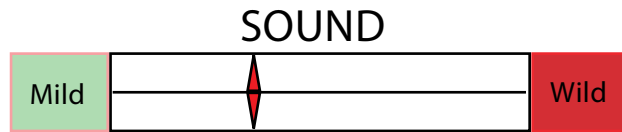
**Part Numbers:**

	MK5 GTI	MK6 GTI
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(1) Steve Petty Motorsports High Flow Catalytic Converter .....	<a href="#">ES#2855998</a>	<a href="#">ES#2855998</a>
(1) Steve Petty Motorsports Non-Resonated J-Pipe.....	<a href="#">ES#2856000</a>	<a href="#">ES#2856000</a>
(1) Steve Petty Motorsports Track Mid Section .....	<a href="#">ES#2857642</a>	<a href="#">ES#2857642</a>
(1) Steve Petty Motorsports Axle Back Section without Mufflers .....	<a href="#">ES#2857658</a>	<a href="#">ES#2857655</a>
(1) Downpipe Gasket .....	<a href="#">ES#9332</a>	<a href="#">ES#9332</a>
(4) Steve Petty Motorsports Exhaust Clamps.....	<a href="#">ES#2855994</a>	<a href="#">ES#2855994</a>

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## EXHAUST BUILD "J"



**Required Components:**

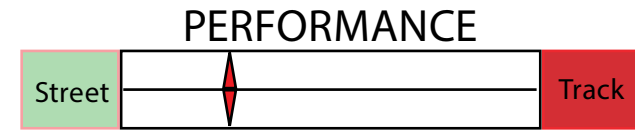
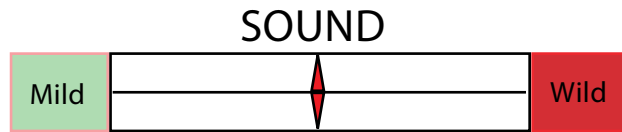
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(1) Steve Petty Motorsports Street Mid Section .....	<a href="#">ES#2857625</a> .....	<a href="#">ES#2857625</a>
(1) Steve Petty Motorsports Axle Back Section with Mufflers.....	<a href="#">ES#2857661</a> .....	<a href="#">ES#2857647</a>
(2) Steve Petty Motorsports Exhaust Clamps.....	<a href="#">ES#2855994</a> .....	<a href="#">ES#2855994</a>
(1) Exhaust Clamp for Cat Back Adapter to Original Converter.....	<a href="#">ES#2015539</a> .....	<a href="#">ES#2015539</a>

**Part Numbers:**

MK5 GTI                      MK6 GTI

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## EXHAUST BUILD "K"



### Required Components:

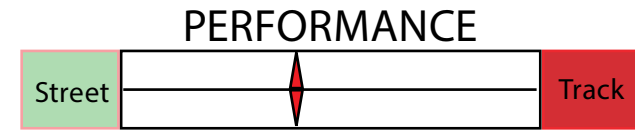
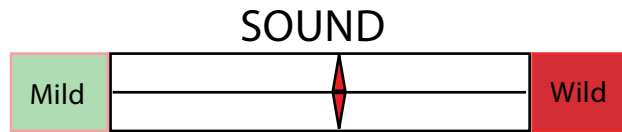
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(1) Steve Petty Motorsports Street Mid Section .....	<a href="#">ES#2857625</a> .....	<a href="#">ES#2857625</a>
(1) Steve Petty Motorsports Axle Back Section without Mufflers .....	<a href="#">ES#2857658</a> .....	<a href="#">ES#2857655</a>
(2) Steve Petty Motorsports Exhaust Clamps.....	<a href="#">ES#2855994</a> .....	<a href="#">ES#2855994</a>
(1) Exhaust Clamp for Cat Back Adapter to Original Converter` .....	<a href="#">ES#2015339</a> .....	<a href="#">ES#2015339</a>

### Part Numbers:

MK5 GTI                      MK6 GTI

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## EXHAUST BUILD "L"



### Required Components:

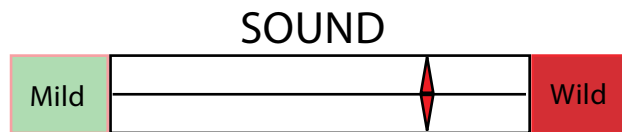
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(1) Steve Petty Motorsports Track Mid Section .....	<a href="#">ES#2857642</a> .....	<a href="#">ES#2857642</a>
(1) Steve Petty Motorsports Axle Back Section with Mufflers.....	<a href="#">ES#2857661</a> .....	<a href="#">ES#2857647</a>
(2) Steve Petty Motorsports Exhaust Clamps.....	<a href="#">ES#2855994</a> .....	<a href="#">ES#2855994</a>
(1) Exhaust Clamp for Cat Back Adapter to Original Converter.....	<a href="#">ES#2015339</a> .....	<a href="#">ES#2015339</a>

### Part Numbers:

MK5 GTI                      MK6 GTI

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## EXHAUST BUILD "M"



### Required Components:

(1) Steve Petty Motorsports Cat-Back Adapter .....	<a href="#">ES#2855993</a> .....	<a href="#">ES#2855993</a>
(1) Steve Petty Motorsports Track Mid Section .....	<a href="#">ES#2857642</a> .....	<a href="#">ES#2857642</a>
(1) Steve Petty Motorsports Axle Back Section without Mufflers .....	<a href="#">ES#2857658</a> .....	<a href="#">ES#2857655</a>
(2) Steve Petty Motorsports Exhaust Clamps.....	<a href="#">ES#2855994</a> .....	<a href="#">ES#2855994</a>
(1) Exhaust Clamp for Cat Back Adapter to Original Converter.....	<a href="#">ES#2015339</a> .....	<a href="#">ES#2015339</a>

### Part Numbers:

MK5 GTI	MK6 GTI
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## MK6 GOLF R EXHAUST SYSTEMS

The MK6 Golf R Downpipe Kit [ES#2975754](#) includes the following:

- (1) Steve Petty Motorsports Downpipe
- (1) Steve Petty Motorsports High Flow Catalytic Converter
- (1) Steve Petty Motorsports Reducer
- (2) Steve Petty Motorsports Exhaust Clamps



## MK6 GOLF R EXHAUST SYSTEMS

The MK6 Golf R Cat Back System [ES#2975750](#) includes the following:

- (1) Steve Petty Motorsports Cat Back Exhaust Adapter
- (1) Steve Petty Motorsports Street Mid Section
- (1) Steve Petty Motorsports Valved Axle Back Section
- (2) Steve Petty Motorsports Exhaust Clamps



## MK6 GOLF R EXHAUST SYSTEMS

The MK6 Golf R Turbo Back System [ES#2862235](#) includes the following:

- (1) Steve Petty Motorsports Downpipe
- (1) Steve Petty Motorsports High Flow Catalytic Converter
- (1) Steve Petty Motorsports Non-Resonated Center Pipe
- (1) Steve Petty Motorsports Street Mid Section
- (1) Steve Petty Motorsports Valved Axle Back Section
- (4) Steve Petty Motorsports Exhaust Clamps



## Your Steve Petty Motorsports Custom Exhaust Build is complete!



These instructions are provided as a courtesy by ECS Tuning.

Proper service and repair procedures are vital to the safe, reliable operation of all motor vehicles as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the vehicle or compromise its safety.

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