

**Audi B9 A4/S4 Billet Tunnel Brace****Installation Overview - [ES3476922/ES3476942](#)**

1. Safely lift and support the vehicle from below.
2. Remove the four T10 triple square bolts which secure the stock cross brace to the vehicle.
3. Remove the stock cross brace and replace it with the new ECS Tuning Tunnel Brace.
4. Install the four T10 triple square bolts and tighten them to 55 Nm (41Ft-lbs).

***Congratulations, your installation is complete!***



Proper service and repair procedures are vital to the safe, reliable operation of all motor vehicles as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the vehicle or compromise its safety.