



BMW E39 540i Muffler Delete Pipe Installation

Introducing our E39 540i muffler delete pipe. As you may know, BMW V8s sound incredible with the factory muffler removed from the exhaust system. Each muffler delete pipe is designed in-house using CAD systems, ensuring that each unit has integrated hangers and is mandrel bent to precisely fit in the factory exhaust location. If you aren't interested in aftermarket tips we incorporated a turn down for ease of install. However, we've added a discreet "cut" line to the pipe should you be interested in adding aftermarket tips and the M-Sport bumper cutout at any time.

This muffler delete pipe features:

- TIG Welded, brushed finish, 304 stainless steel tubing.
- Mandrel bent tubing and integrated hanger rod for direct fitment.

Sleek and durable:

- Our muffler delete pipes are constructed of durable mandrel bent 304 stainless steel.

Deeper Growl:

- The removal of the muffler smooths out the flow of the exhaust gases and adds a deeper growl to your exhaust tone.

Easy Installation:

- Installation is quick and easy! Simply measure, cut, file, and install using our included exhaust clamp.

Superior Fitment:

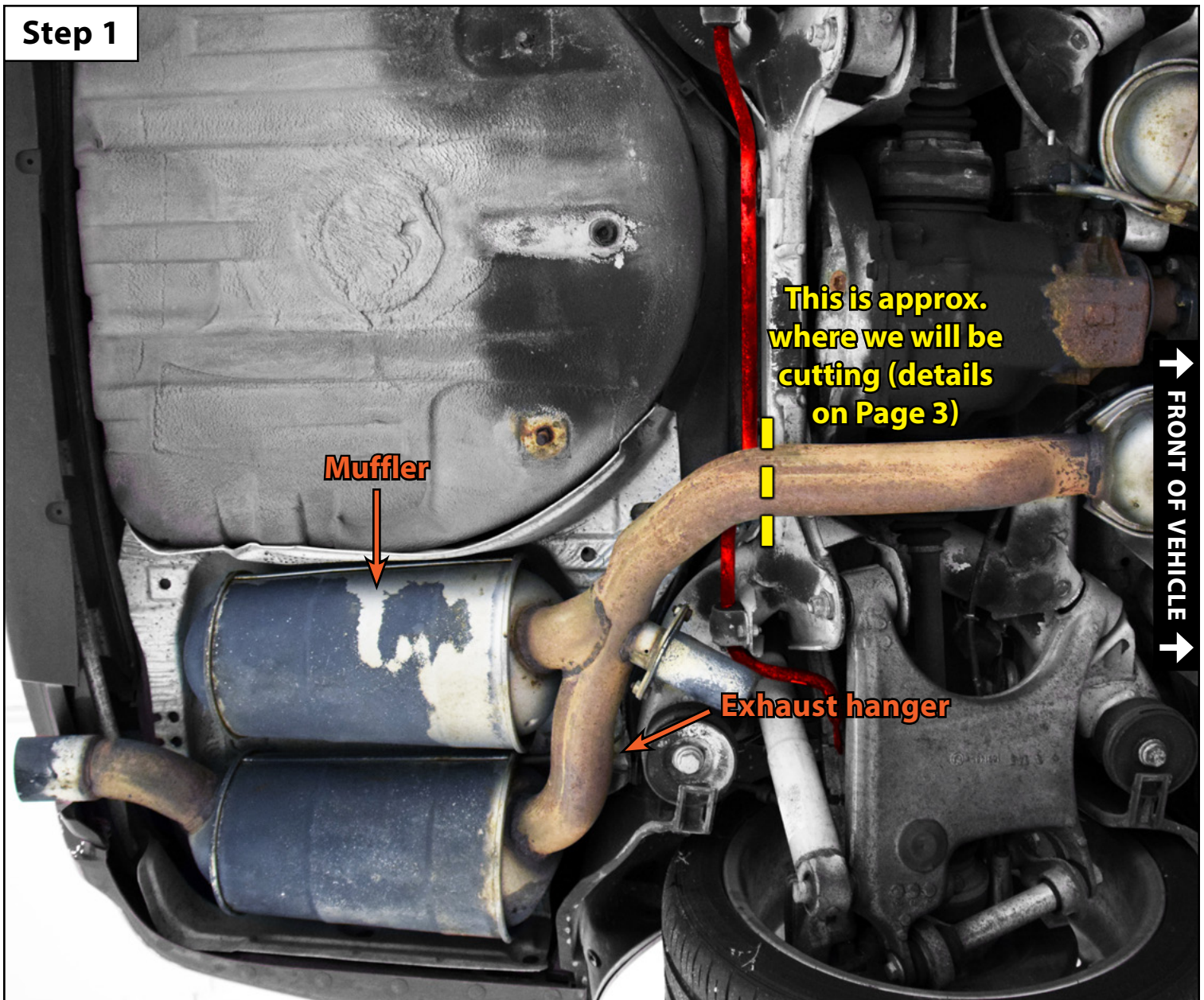
- The integrated hanger rod makes this pipe a direct replacement for the stock muffler.



Be sure to completely read these instructions before installation.

Section 1: Installing the Muffler Delete Pipe

- Step 1**
- Looking at the underside of the vehicle and using the photo below as your guide, identify the location of the muffler and exhaust hanger.
 - Locate the rear sway bar (highlighted in **RED** in the **Step 1 Photo** below), we will be making our cut directly in front of this bar.
 - Using a marker, draw a line all the way around the stock exhaust pipe at this point to guide your cut.



Section 1: Installing the Muffler Delete Pipe

- Step 2**
- Using a reciprocating saw, die grinder or exhaust pipe cutter tool ([T#385451](#)) cut along the line you made in the previous step (**Step 2 Photo**).
 - Pull the muffler out of the rubber exhaust hanger and remove it from the vehicle (not shown).
- Step 3**
- Using a metal file, clean up any burrs or rough edges on the cut edge of the exhaust pipe (**Step 3 Photo**).
- Step 4**
- Slide the clamp over the end of the new pipe, then lift it up into the vehicle and slide it over the cut stock exhaust pipe (**Step 4 Photo**).
 - Rotate the pipe up and slide the exhaust hanger rod into the rubber hanger on the vehicle.
 - Push the pipe up and forward while tightening down the clamp, this will help angle the exhaust hangers forward, allowing the exhaust to move as required when it expands and contracts.
 - Wipe away any oil, grease or fingerprints and check for any leaks.

Congratulations, your installation is complete!

