

VW MK5/MK6 Adjustable Front Sway Bar Installation Instructions - Click HERE to Shop



Skill Level 2 - Moderate

Some Experience Recommended













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KIT CONTENTS



Sway Bar (QTY 1)



Subframe/LCA Bolts (QTY 4)



Sway Bar Bushings (QTY 2)



Rear Subframe Bolts (QTY 2)



Sway Bar Brackets (QTY 2)



Pendulum Mount Bolts (QTY 2)



Sway Bar Bracket Bolts (QTY 4)



Ball Joint Nuts (QTY 6)



REQUIRED TOOLS

Note: The tools required for each step will be listed by the step number throughout these instructions.

Standard Automotive Tools

Required For This Install

Available On Our Website

Protecta-Sockets (for lug nuts) Trive Ratchet	
• ³ / ₈ " Drive Torque Wrench	ES#2221245
• 3/8" Drive Deep and Shallow Sockets	ES#2763772
• ³ / ₈ " Drive Extensions	ES#2804822
Hydraulic Floor Jack	ES#240941
• Torx Drivers and Sockets	. <u>ES#11417/8</u>
• ½" Drive Deep and Shallow Sockets	ES#2839106
• ½" Drive Ratchet	
• ½" Drive Extensions	
• ½" Drive Torque Wrench	ES#2221244
• ½" Drive Breaker Bar	ES#2776653
Bench Mounted Vise	
• Crows Foot Wrenches	
Hook and Pick Tool Set	ES#2778980

• ¼" Drive Ratchet	<u>ES#2823235</u>
• 1/4" Drive Deep and Shallow Sockets	ES#2823235
• ¼" Drive Extensions	ES#2823235
Plier and Cutter Set	ES#2804496
Flat and Phillips Screwdrivers	ES#2225921
Jack Stands	ES#2763355
Ball Pein Hammers	
Pry Bar Set	<u>ES#1899378</u>
Electric/Cordless Drill	
Wire Strippers/Crimpers	
• Drill Bits	
 Punch and Chisel Set 	
Hex Bit (Allen) Wrenches and Sockets	<u>ES#11420</u>
Thread Repair Tools	<u>ES#1306824</u>
Open/Boxed End Wrench Set	ES#2765907



INSTALLATION NOTES

- **RH** refers to the *passenger side* of the vehicle.
- **LH** refers to the *driver side* of the vehicle.
- Always use the proper torque specifications.
- If applicable to this installation, torque specifications will be listed throughout the document and at the end as well.
- Please read all of these instructions and familiarize yourself with the complete process **BEFORE** you begin.

GENERAL PREPARATION AND SAFETY INFORMATION

ECS Tuning cares about your health and safety, please read the following safety information. This information pertains to automotive service in general, and while it may not pertain to every job you do, please remember and share these important safety tips.

- Park your car in a safe, well lit, level area.
- Shut the engine off and remove the key from the ignition switch.
- Make sure any remote start devices are properly disabled.
- **ALWAYS** wear safety glasses.
- Make sure the parking brake is applied until the vehicle is safely lifted and supported.
- If using an automotive lift, be sure and utilize the factory specified lift points.
- Lifting a vehicle in an incorrect location can cause damage to the suspension/running gear.
- When lifting a vehicle using a jack, always utilize the factory specified lift points.
- Lifting a vehicle in an incorrect location can cause damage to the suspension/running gear.
- **ALWAYS** support the vehicle with jack stands.
- Always read and follow all safety information and warnings for the equipment you are using.

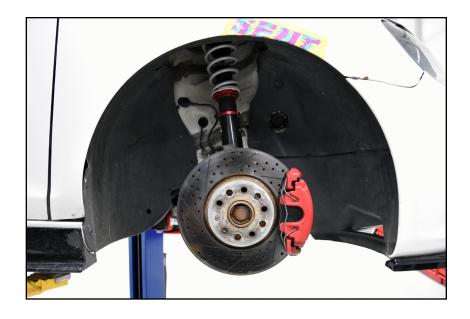


NEVER get underneath a vehicle that is supported only by a jack, and ALWAYS make sure that the vehicle is securely supported on jack stands.



17mm Protecta Socket, ½" Breaker Bar Step 1:

Safely raise and support the vehicle, then remove the front wheels.



T25 & T30 Torx Step 2:

Remove the skid plate or insulation panel.





Step 3:

10mm Socket & Ratchet

Remove the nut (arrow) for the headlight level sensor arm bracket (if equipped), then remove the bracket from the lower control arm.



It is a good idea to use a spray lubricant/penetrating oil on this nut and any of the rusty fasteners you might encounter during this installation.



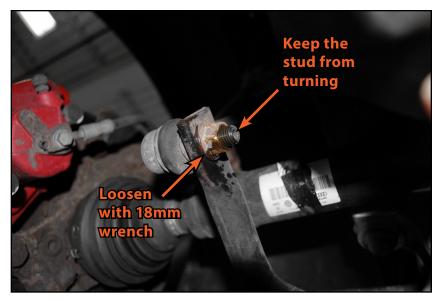
Step 4:

18mm Wrench, 5mm Hex (Allen)

Disconnect both of the sway bar end links from the front sway bar. Counterhold the stud to keep it from turning, apply penetrating oil to the threads, then slowly work the nut back and forth until it can be removed.



To maximize clearance between the new sway bar and surrounded components we highly recommend purchasing a set of our adjustable sway bar end links **HERE**.

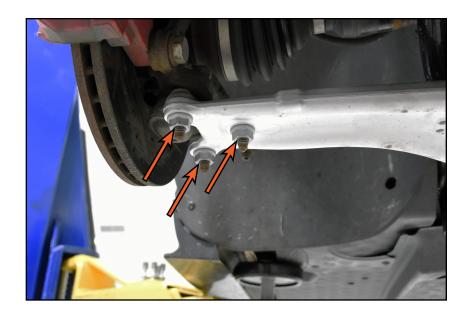




Step 5:

16mm Socket & Ratchet

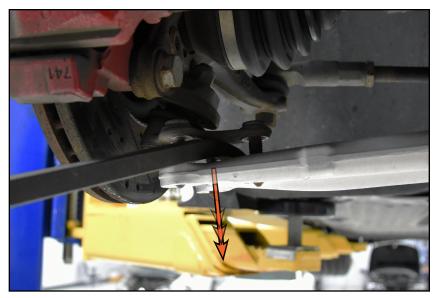
Remove the three lower ball joint nuts (arrows) from each side.



Step 6:

Pry Bar

Pry down on each lower control arm to separate it from the ball joint and pull it off of the studs.





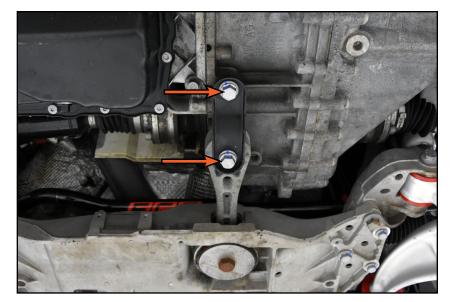
13mm Socket & Ratchet Step 7:

Remove the two exhaust hanger bolts (arrows) from the rear of the subframe.



Step 8: 16mm Socket & Ratchet

Remove the two pendulum mount bolts (arrows) from the underside of the transmission.

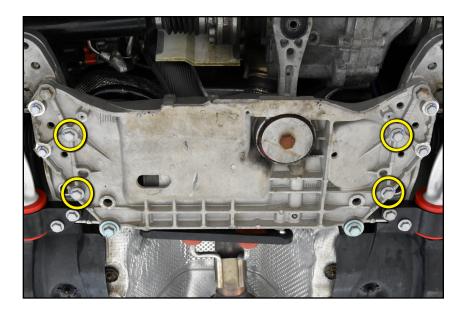




Step 9:

16mm Socket & Ratchet

Remove the four steering rack bolts (circled in **YELLOW**).



Step 10:

13mm Socket & Ratchet

Remove the four sway bar bolts (circled in YELLOW).





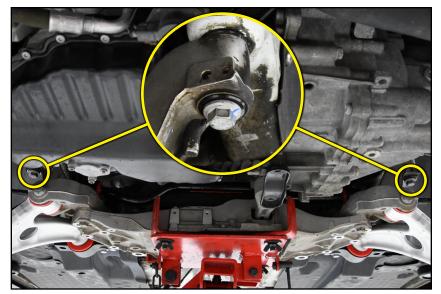
Step 11: 18mm Socket & Ratchet

Securely support the subframe from below with a transmission jack, then remove the two rear subframe bolts, and the two rear lower control arm bolts (circled in YELLOW).



18mm Socket & Ratchet Step 12:

Remove the two front subframe bolts (inset photo). These bolts can be accessed through the opening in the lower control arm using an extension.





Step 13: 5mm Hex (Allen) -OR- 10mm Socket & Ratchet

Lower the subframe slowly until you have just enough room to access the steering rack, then hang it up out of the way using mechanics wire. Remove the bolt which secures the wiring harness to the subframe. You will not be able to see this bolt, it is hidden in the top of the subframe (inset photo).



Step 14:

Slowly lower the subframe from the vehicle as shown, then remove the original sway bar.





Step 1:

Optional: Apply a suitable poly grease to the inside of each bushing before installing them onto the sway bar.



Step 2:

Slide the new bushings onto each end of the new sway bar (top photo), then slide the new upper mounting brackets over them as shown (bottom photo). Reference the illustration below for proper orientation of the brackets.



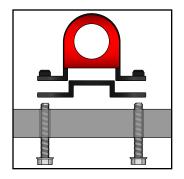


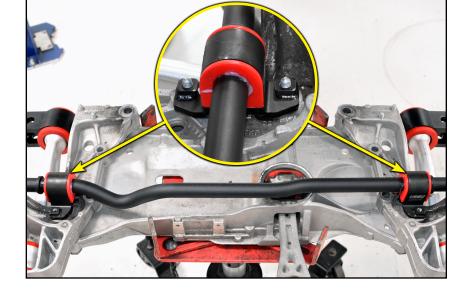




Step 3:

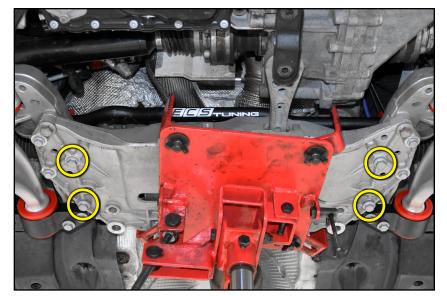
Lay the lower mounting brackets into place then install the sway bar into the subframe (see illustration below). Slide the new bolts through the subframe and mounting brackets, tightening them until snug (inset photo).





16mm Socket & Torque Wrench Step 4:

Carefully lift the subframe back into the vehicle, then slide the steering rack back into place and reinstall the screw that secures the wiring harness to the subframe. Replace the steering rack bolts (circled in Y=LLOW) and torque them to 50 Nm (37 Ft-lbs) + 90°.





Step 5:

18mm Socket & Torque Wrench

Install the six bolts (circled in \text{\textit{M=UOW}}) which secure the subframe and lower control arms to the body. Torque the bolts to 70 Nm (52 Ft-lbs) + 90° in a diagonal pattern. Remove the transmission jack.



Installation of our subframe locking collars (available HERE), will help locate the subframe and centralize the bolts within the bore, making alignment easier.



Step 6:

13mm Socket & Torque Wrench

Torque the sway bar bracket bolts (circled in YELLOW) to 20 Nm (15 $Ft-lbs) + 90^{\circ}$.





Step 7: 16mm Socket & Torque Wrench

Replace the pendulum mount bolts (arrows) and torque them to 40 Nm (30 Ft-lbs) + 90°.



13mm Socket & Torque Wrench Step 8:

Reinstall the downpipe mount bolts and torque them to 25 Nm (18 Ft-lbs).



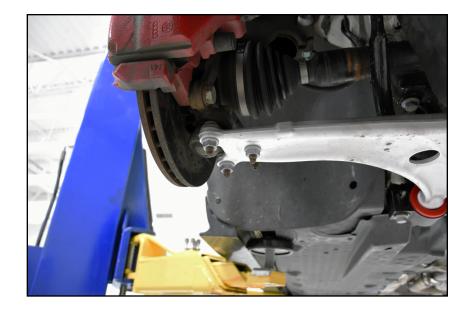


Step 9:

16mm Socket & Torque Wrench

Replace the ball joint nuts and torque them to the following:

- Cast suspension control arm: 60 Nm (44 Ft-lbs)
- **Aluminum or Sheet Steel control arm: 100 Nm (74 Ft-lbs)**



Step 10:

18mm Wrench, 5mm Allen (Hex)

Reconnect each sway bar end link to the sway bar and tighten to nut to 65 Nm (48 Ft-lbs).

Reinstall the skid plate or insulation panel.

Reinstall the wheels.

Perform a four-wheel alignment.

Congratulations, your installation is complete!



Your Front Sway Bar installation is complete!



These instructions are provided as a courtesy by ECS Tuning

Proper service and repair procedures are vital to the safe, reliable operation of all motor vehicles as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the vehicle or compromise its safety.

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