



Skill Level 1 - Easy



## BMW E9x Adjustable Toe Links Installation Instructions



**Thank you for purchasing your new Turner Motorsport Adjustable Toe Links, we appreciate your business!**



### Sleek and Durable:

- Our links are constructed of durable 6061 aluminum with a sleek and durable blue anodized coating for a long lasting finish.



### Simple Installation:

- Installation is quick and easy! Simply unbolt the stock control arm and install our adjustable unit in its place.

### Easy Alignments:

- Our toe links offer a wide range of adjustability, making rear toe adjustments a breeze.

Proper service and repair procedures are vital to the safe, reliable operation of all motor vehicles as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the vehicle or compromise its safety.

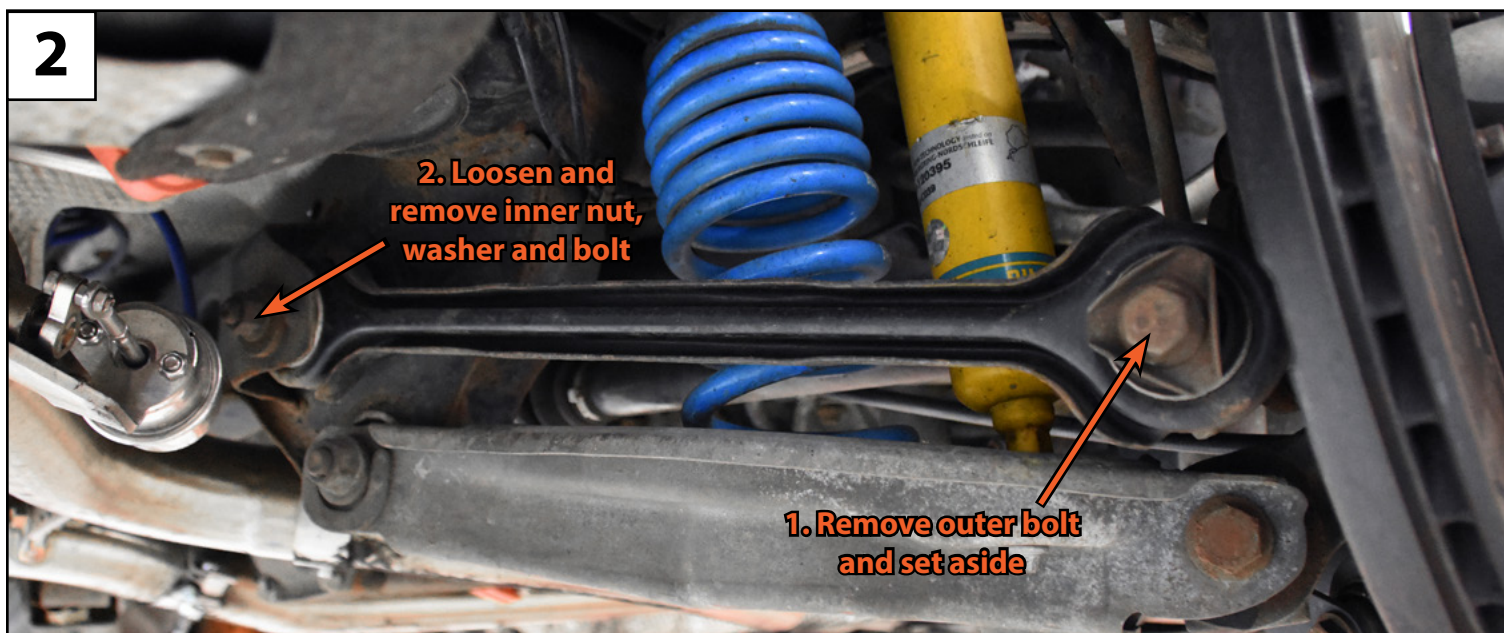
## Section 1: Removing the Original Control Arm

**Step #1** • Safely Lift and support the vehicle and remove the rear wheels.

**Step #2** • Using the photo below for reference, locate the toe arm.

**NOTE:** We are showing installation of the Non-M toe links on our shop 335i, but the installation process is exactly the same for the M toe links.

- Loosen and remove the outer bolt and set it aside, we will be reusing this bolt.
- Remove the nut and eccentric washer from the inner bolt, then remove the bolt.
- Remove the arm and set it aside.





## Section 2: Installing the New Adjustable Toe Links

- Step #3** • Lay the new toe arm next to the stock one and adjust the length until it matches the length of the OE control arm, then tighten down the jam nuts on either end.
- Step #4** • Install the new link into the vehicle as shown using the provided hardware and washers as shown in the inset photo. The side with the **THICKER** bearing extenders must be installed into the subframe.
- The provided washers are designed to lay flat in the groove in the subframe (inset photo), ensure they are fully seated, then torque the nut to 100 Nm (74 Ft-lbs).
  - Reinstall the inner bolt and torque it to 100 Nm (74 Ft-lbs).
  - Reinstall the rear wheels and have a 4-wheel alignment performed immediately.

***Congratulations, your installation is complete!***

