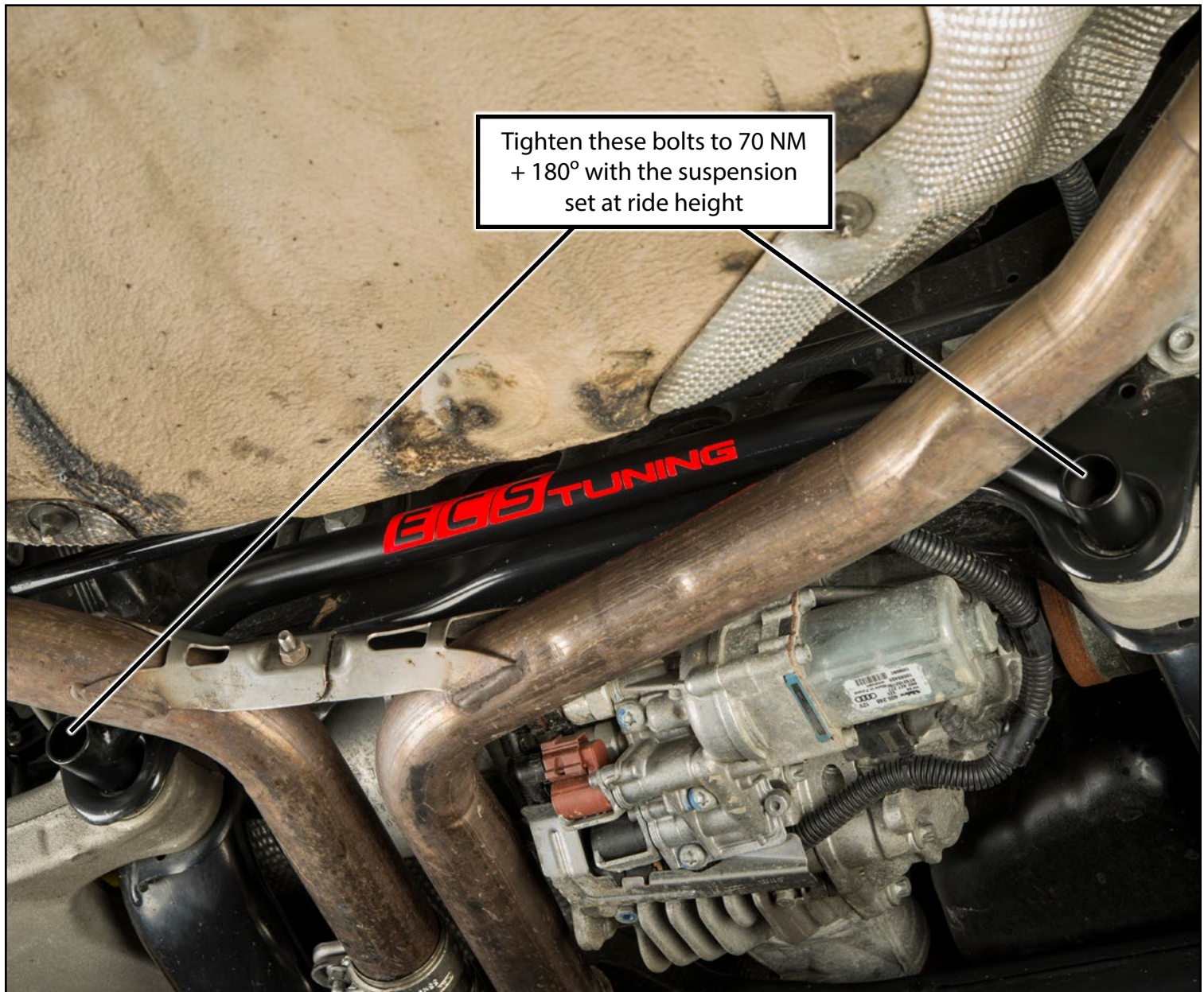




## Audi B8 A4/S4 Rear Lower Control Arm Brace Installation Overview - ES3478040

1. Safely lift and support the vehicle from below.
2. Support and lower the rear section of the exhaust system.
3. Remove and discard the two 18mm bolts which secure the lower control arms to the rear subframe.
4. Install the ECS rear lower control arm brace into place with the included 18mm bolts, threading the bolts in by hand.
5. Set the vehicle suspension at ride height. This can be achieved by one of the following two methods:
  - Lower both of the rear wheels onto ramps.
  - OR -
  - Place a floor jack under both lower control arms (as close to the wheel bearing housings as safely possible), then lift simultaneously until both corners of the vehicle are raised up off of the jack stands.
6. With the suspension set at ride height, tighten the two 18mm bolts to 70 NM (52 Ft-lbs) + 180°.



Proper service and repair procedures are vital to the safe, reliable operation of all motor vehicles as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the vehicle or compromise its safety.