

## Installation Instructions

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**Part Number:** 10.199.023K

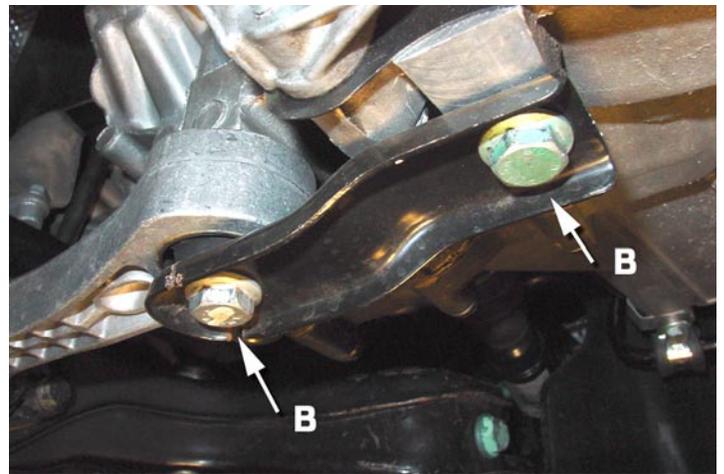
**Description:** HD Polyurethane mount set, A4 Chassis trans/subframe

**Notes:** Our A4 transmission brace bushings reduce engine 'rock' under acceleration, resulting in better power transfer

### Procedure:

- 1) Remove the transmission brace from the car.

Using a 16mm and a 13mm wrench, unbolt the 4 bolts marked A and B (below) and remove the brace from the car.  A: 15ftlb/20Nm plus 90°; B: 30ftlb/40Nm plus 90°



- 2) Disassemble the brace by removing the bolt from the end.
- 3) Replace the rubber inserts with the new polyurethane versions. Use the diagram below as a reference for proper location and orientation. Re-install the bolt and captive nut.  
 18 ftlbs / 25Nm
- 4) Re-install the brace on the car and tighten to specification (see step 1 for torques).

